

End Panel Attachment-Standard Method:

- 1) Bend in protruding "E" Slots
- 2) Align and Center End Panel
- 3) Blind Bore Clearance for Bolt Heads and Sway Braces if applicable
- 4) Wood Screw thru holes provided
2 in Base; 2 in Gusset; 2 in Upright
(minimum)

Notes: Wood Screws and Washers Not Provided
 Allow for floor leveling
 1/4"min.Reveals Reccomended

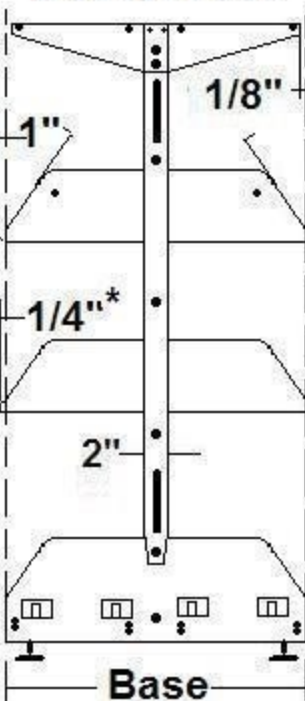
NOT TO SCALE





WOOD ATTACHMENT GUIDE

Double Face



Base Bracket Sizes

Top Width

End Panel Height

Top / End Panel Reveals

End Panel Widths

Unit Heights are Actual 90"-84"-78" 66"-48"-42" leg levelors not included

Over-The-Top Reveal

In-Between Reveal Option

Top Thickness Reveal Single Face

Top Clips

Shelving Range Length

Creep Allowances:
Based on Starter/Adder Type

Add 3/32" per range plus 1/32" per section
Round up to the nearest 1/16" (Critical when In-Between)
Tip: You can add washes between uprights if tops long
For Unit Construction Type
Add an Additional 1/16" per section to above

3' On Center

Gusset Full Depth (Shown) Periodical Display

Shelf Bracket

Upright

"E" Slots Levelors Optional

End Panel Thickness 3 1/8" Base Shelf (Fascia Optional)

Actual- 16 1/2"-18 1/2"-20 1/2"-22 1/2"-24* & 24 1/2"-26 1/2"-32 1/2"
Nominal- 16" - 18" - 20" - 22" -24"(New* & Old)- 26" - 32"

9 1/4"-10 1/4"-11 1/4"-12 1/4"-13 1/4"-14 1/4"-15 1/4"-16 1/4" Actual
8" - 9" - 10" - 11" - 12" - 13" - 14" - 15"-Nominal

Base Bracket Sizes

Top Attachment-Standard Method:

- 1) Nut and Bolt Top Angle Clip thru outside Gusset holes
- 2) Position Top Sections as planned
- 3) Wood Screw thru Angle Clip hole provided
Wood Fillers may be required depending on top structure

Base Fascia Attachment-Standard Method:

- 1) Align and Center 3/8" thick wood fascia to steel base shelf
- 2) Wood Screw thru 3 holes provided from backside of base shelf
- 3) Install/Reinstall Drop-in Base Shelf

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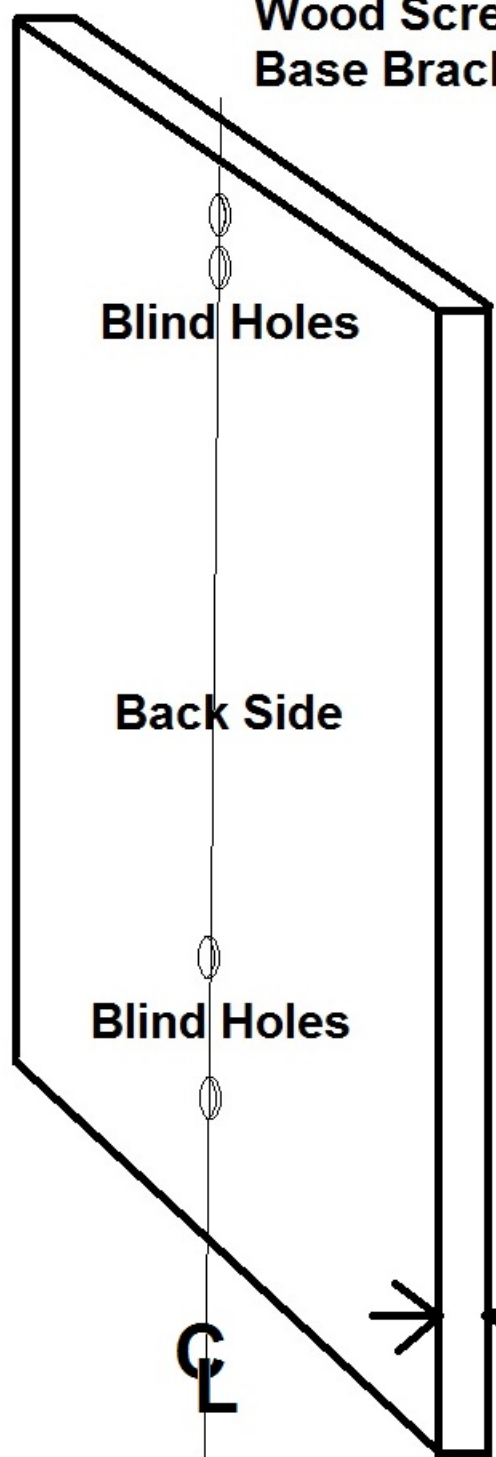
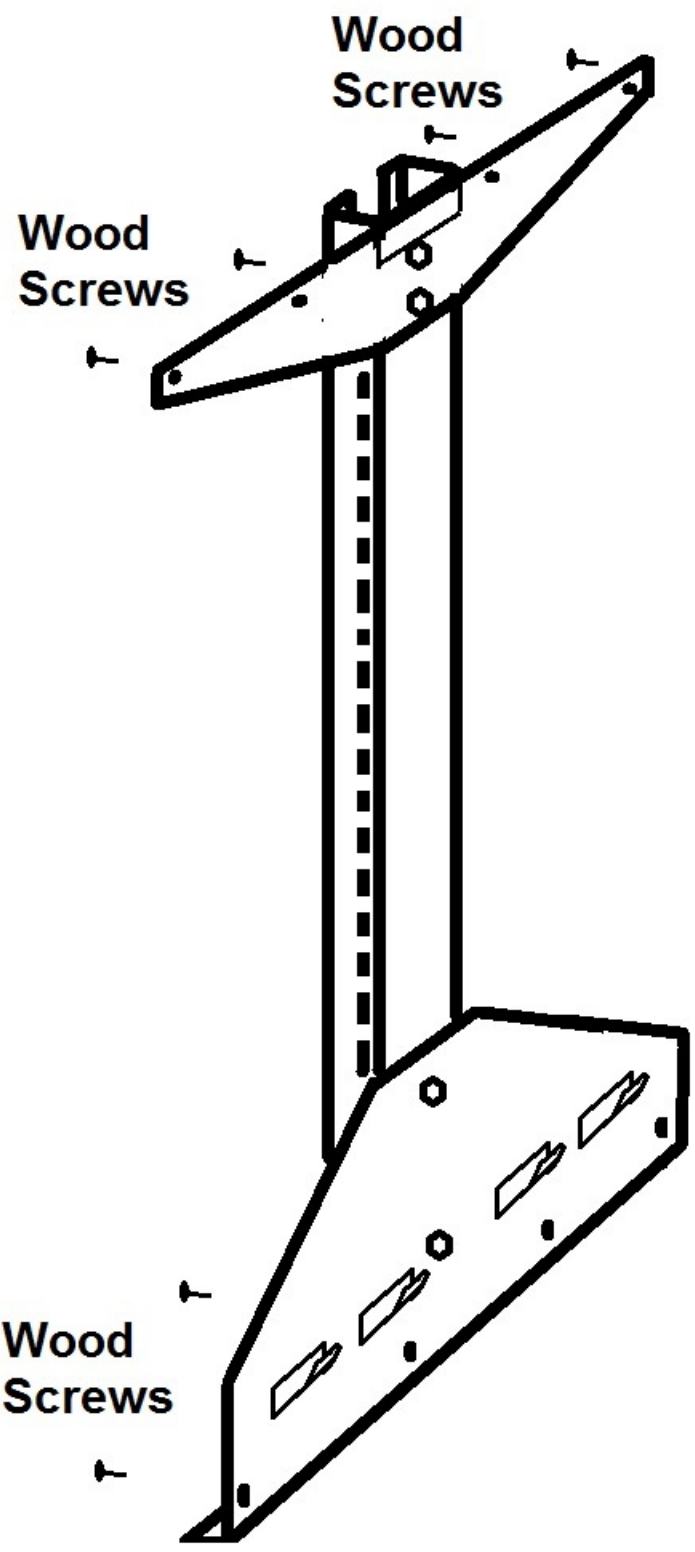
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END PANEL INSTALLATION NOTES:

○ = Hexhead
Boltheads
1/4" Thick Head
X 3/4" Round
Clearance Req'd

- 1) Hammer "E" Slots Outside Side Only
- 2) Inspect End Panel and Choose Best Front Side
- 3) Measure and Drill 3/4" X 5/16" Deep "Blind Bore" on Back Side to clear 4 protruding boltheads
DO NOT DRILL THRU!!!!!!
- 4) Fasten End Panels to Shelving with 8 each 1/2" - 5/8" Long Wood Screws Thru Holes in Base Bracket and Top Gusset



FRONT SIDE
NO HOLES OR SCREWS

**Make Blind
Holes with
Either Router
OR
Hinge Boring
Bit, but must
set depth**

**Only 3/4"
Thick**